## DARLEY REFRACTORIES AUSTRALIA PTY. LTD.

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PRODUCT DENSECRETE 135 F

**<u>DESCRIPTION</u>** A high temperature, high strength refractory castable

comprised of hydraulic setting high alumina cements and

dense, hard refractory aggregate.

MAXIMUM RECOMMENDED
SERVICE TEMPERATURE\*

 $1350^{0}$ C

TYPICAL PROPERTIES:	Bulk Density 2,0		kg/n	13	
	(cast & dried @ 110°C)	110	1050	1350	$^{0}\mathrm{C}$
	Cold Compressive Strength	35	15	35	MPa
	Modulus of Rupture	5	3	7	MPa
	Permanent Linear Change After heating for 5h @	Neg.	-0.2	<u>+</u> 1.0	%
THERMAL CONDUCTIVITY (On cooling from 1050°C)	<u>(a)</u> Mean Temp	<u> </u>	400 <sup>0</sup> C 0.91	0.5	900°C 97W/m.°K
TYPICAL COMPOSITION:	Alumina Silica	40 43	%		
	Calcia	9			
	Ferric Oxide	6			

NOTE: Data is derived from routine testing of regular grade mixes and is not a guaranteed specification.

WATER ADDITION (Ball-in-hand consistency) 15-16%